

Work Order ID 72317

Friday, July 22, 2011 9:49:59 AM



Item ID:	D3907-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	7/22/2011	Start Qty:	40.00	Cust Item ID:		
Required Date:	7/29/2011	Req'd Qty:	40.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	1107-22	Tooling:		Date:		Run	Start	
	QC:	Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3907	A

100		0.00							
	Hardinge								

Hardinge CNC Lathe Small	Memo Machine as per Folio FA823 & Dwg D3907 Dwg Rev: <u>A</u> folio Rev: <u>N/A</u> Deburr	0.00						
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110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC								

Quality Control	Memo 	0.00						
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3907-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/22/2011 Start Qty: 40.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

JL 11-07-25



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

11/7/2011 (40)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/2011 (40)

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, July 22, 2011 9:50:05 AM

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Work Order ID: 72317



Parent Item: D3907-1



Parent Item Name: Bushing


Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375  304 ROUND BAR 0.375		Purchased	No			100	f	11.2600	0.03	1.2			

Location

MAT029

117130

Loc Qty

11.26

11.26

Loc Code

SA 11/7/25
LB RK

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W/O:		WORK ORDER CHANGES					
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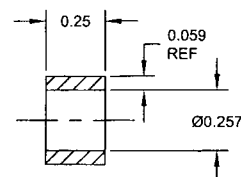
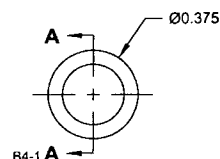
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SHOT COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 72317

11107-22



D3907-1 BUSHING

SECTION A-A C5-1

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD
 REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR
 REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

RELEASED

A	NEW ISSUE	AJS	09.03.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3907	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BUSHING (BASKET REPAIR)	NTS
DATE	09.03.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
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